MILL ROLLS for the Steel Industry

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MILL ROLLS

for the Steel Industry

We provide various grades of rolls manufactured to meet specific operational requirements. ABS controls and documents all key processes, from design and raw material selection to forging, heat treatment, and grinding, to ensure that the products meet the required quality and safety standards. Additionally, we conduct further inspections in our main QC Laboratory before the final shipment.

Our QC protocol adheres to the ISO 9001:2000 standard. Throughout this comprehensive quality control process, we employ cutting-edge equipment and protocols ensuring that each mill roll is traceable and accountable throughout its life cycle. This critical phase marks the conclusion of the design and manufacturing cycle, followed by our aftermarket support service.





MILL ROLLS Materials

resistance and strength uniformly.

across the roll body, enhancing wear

Pearlitic Nodular Rolls	50-75 HSC	Forged Rolls	
Ideal for roughing stands of hot strip mills, they offer good wear resistance, strength, and toughness.		Characterized by high strength and t heavy plate mills and hot strip mills.	
Indefinite Chilled Rolls	55-80 HSC	Alloy Steel Rolls	
Suitable for finishing stands of rod and wire mills, these rolls provide excellent surface finish and wear resistance.		Known for their hardness and wear r roughing and intermediate stands of	
Acicular Rolls	55-80 HSC	High-Speed Steel Rolls	5
With high wear resistance and toughness, they are used in the roughing stands of large section mills and hot strip mills.		Offering excellent wear resistance a they are used in the finishing stands	
Adamite Rolls	40-60 HSC	Static Casting	Cer
These rolls have good wear resistance and are used in roughing stands of section mills, bar and rod mills.		Produces rolls with uniform microstructures throughout. This method is suitable for materials that require consistent properties	Resul [:] surfac This m requir

ults in rolls with a dense, fine-grained outer ace and a tougher, more malleable core. method is ideal for producing rolls that require high wear resistance on the surface while maintaining good toughness internally, optimizing performance for specific rolling mill applications.

50-95 HSC

toughness, these rolls are used in

40-60 HSC

resistance, they are suitable for the of heavy section mills and bar mills.

70-90 HSC

at high temperatures, s of hot strip mills.

entrifugal Casting







High Speed Steel Work Roll for Hot Strip Mill Finishing Stand





Work Roll for Hot Strip Mill Late Finishing Stand

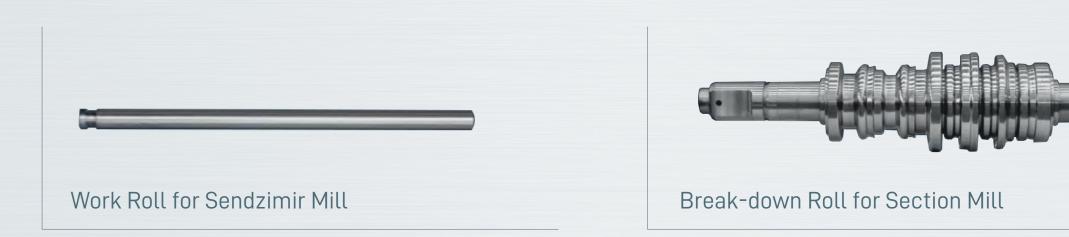




Back-up Roll for Cold & Hot Tempering Mills













Sleeve Assembled Roll for Universal Section Mill



Edger Roll for Section Mill













Rings for Universal Section Mill



Straightener Roll for Section Mill



Rolls for Seamless Tube Mill



Piercer Roll for Seamless Tube Mill



Sizing and Reducer Roll for Seamless Tube Mill



Forming Roll for Welding Tube Mill











Work Roll for Hot & Cold Tempering Mill





2

4

13 6

14

18

3



ABMA







3000+ projects

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A World in Motion.

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